

Training Title

GAS TURBINE AND COMPRESSOR OPERATION, MAINTENANCE AND TROUBLESHOOTING

<u>Training Duration</u> 5 days

Training Venue and Dates

Gas Turbine and CompressorOperation, Maintenance and5Troubleshooting	03-07 February 2025	\$5,500	Dubai, UAE
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Trainings will be conducted in any of the 4 or 5 star hotels.

Training Fees

• 5,500 US\$ per participant for Public Training includes Materials/Handouts, tea/coffee breaks, refreshments & Lunch.

Training Certificate

Prolific Consultants FZE Certificate of Course Completion will be issued to all attendees.

TRAINING OVERVIEW

COURSE DESCRIPTION

Gas Turbine Training classes provide technical information for those people who maintain the gas turbine engines. The goal of each training program is to build confidence based on knowledge and understanding. Engine System Familiarization and Maintenance Procedures are key focal points of each program. This training is built on a foundation that will enable the student to understand:

- Engine Nomenclature & Functions
- Engine Systems Operation
- Gas Turbine Principles and Theory
- Troubleshooting Techniques Through Class Discussions
- Maintenance and Preventative Maintenance
- Inspection technique

COURSE OBJECTIVE:

The objective of this course is to give participants an understanding of basic gas turbine operations and construction as well as a fundamental knowledge of proper operation, control and protection of the turbine and its accessory systems.

Emphasis is placed on the following areas:

• Basic gas turbine operating cycle



- Overview of gas turbine major components and equipment arrangements and how these relate to overall operation and performance
- Fundamentals of gas turbine control and protection: start-up, speed, load, shutdown and temperature
- Operating parameters and control / protection features of the various turbine support systems such as the lubricating oil, hydraulic, variable inlet guide vanes, starting means and fuels
- Operating factors and considerations that affect maintenance intervals

SUITABLE FOR:

Operators, engineers, technicians, and administrative personnel of operating facilities as well those who may work in affiliated industries, who wish to gain an understanding of the day-today operation of heavy duty gas turbines.

TRAINING METHODOLOGY:

A highly interactive combination of lecture and discussion sessions will be managed to maximize the amount and quality of information, knowledge and experience transfer. The sessions will start by raising the most relevant questions, and motivate everybody finding the right answers. The attendants will also be encouraged to raise more of their own questions and to share developing the right answers using their own analysis and experience.

All presentations are made in excellent colorful power point. Very useful Course Materials will be given.

DAY WISE COURSE OUT LINE:

- Design theory and practice 1. An overview of gas turbine Gas turbine cycle Performance Design consideration Major components Environmental effect 2. Theoretical and actual cycle analysis **Brayton cycle Combined** cycle 3. Compressor and turbine performance characteristics Performance characteristic Aerothermal equations 4. Performance and mechanical standards Major variables for gas turbine application 5. Rotor dynamics



- Major Components

6. Centrifugal compressors **Components** Performance Surge **Process** 7. Axial flow compressors Blade and cascade Airfoil theory **Compressor stall** Performance characteristics 8. Radial- inflow turbines **Description theory** Performance of a radial -inflow turbine 9. Axial-flow turbines Turbine geometry Impulse turbine **Reaction turbine** Turbine blade cooling Cooled turbine Aerodynamic **Turbine** looses **10.** Combustors **Combustion terms** Combustion chamber design Fuel atomization and ignition Typical combustor arrangement Air pollution problems

- Materials, fuel technology and fuel systems

11. Materials General metallurgical behaviours in gas turbine Gas turbine material Compressor blades Forging and non-destructive Testing Coating 12. Fuels Fuel specifications Fuel properties Fuel treatments



Heavy fuel Cleaning of turbine components Fuel economic Heat tracing of piping system Storage of liquids

- Auxiliary components and Accessories

13. Bearings Bearing design principles Tilting pad journal bearing **Bearing materials** Bearing and shaft instabilities Thrust bearing Thrust bearing power loss 14. Seals Noncontact seals Mechanical face seals Mechanical seal selection and application Seal systems Associated oil system Dry gas seals 15. Gears Gear types Factors affecting gear design Installation and initial operation

 - Installation, operation and maintenance 16. Lubrication
Basic oil system
Lubrication selection
Oil sampling and testing
Contamination and filter selection
Cleaning and flushing
Lubrication management 17. Spectrum analysis
Vibration sensors
Vibration measurements
Vibration analysis 18. Balancing
Rotor imbalance
Balancing procedures



Application of balancing techniques Balancing machine 19. Coupling and alignment Gear coupling Metal diaphragm coupling Metal disc coupling Shaft misalignment and correction

20. Control system and instrumentation Control system Condition monitoring system Implementation of condition monitoring Life cycle cost Temperature measurements Pressure measurements Vibration measurements Failure diagnostics Mechanical [problem diagnostics

21. Maintenance techniques Philosophy of maintenance Training of personnel Tools and shop equipments Machine cleaning Hot section maintenance Compressor maintenance Bearing maintenance Bearing maintenance Repair and rehabilitation of turbomachinery Foundation Typical problem encountered in gas turbine

<u>Case Studies, Role Plays, Videos, Discussions, Last Day Review & Assessments will be carried</u> <u>out.</u>

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